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Installation Instructions 12-30-20

**Model SRT-19DTRCK**

**2019 Down Spyder RT Trunk Rack**

## Steps needed to install your 2019 Down RT Trunk Rack **DO NOT USE IMPACT DRILL ON BOLTS OR NUTS.**

(Stainless Steel Hardware is Softer Metal and can strip the threads.)

You must use lubricant on bolts and nuts to prevent galling. Minimum WD40, preferably Anti-Seize Stainless Steel Lubricant MRO 1000



**Complete Kit shown above with Drill Templates.**

- 1.- First take the supplied template as shown below and mark the center of the two drill holes. Do this on each side. Use a 1/8" drill bit as a pilot hole. Then drill using a 9/32" drill bit.



- 2.-Once Both mounting holes are drill each side, take the Rack and place it on the trunk as shown Above on the right-side photo. Take a rubber washer @ each hole between the Rack and Trunk then take the bolts using and plastic bolt head cover, insert in each hole then install the washer and locknut on the inside.

Install all bolts before you tighten up the locknuts. The trunk Rack should be level once installed.

**Before tightening down all bolts & nuts take a level and place on the rack from front to back to verify the rack is level. Most can use their eyes to see the level position. Then close the plastic covers over each bolt.**



**We thank you for purchasing one of our RT Accessory Kits. Today we know the need for accessories that provide a higher level of comfort while riding and we have solved that demand with a stylish system that compliments the design of your Spyder!**

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